

Work Order ID 65658

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Item ID: D412-698-019

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearing Overhaul

Start Date: 1/21/11 Start Qty: 1.00

Cust Item ID:

Required Date: 1/21/11 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-698-019

CHG001

CL 11/01/21

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/1/21 sl 10

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sublot 21

41

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Item ID: D412-698-019

Accept

Revision ID:

Item Name: Bearing Overhaul

Start Date: 1/21/11 Start Qty: 1.00

Required Date: 1/21/11 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-

019 Location: 31A PPP Rev: A

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11-01-21
MF
11-01-21

Picklist Print

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Work Order ID: 65658

Parent Item: D412-698-019

Parent Item Name: Bearing Overhaul



Start Date: 1/21/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B 05-10-12 Pick List Revised KJ/JLM
IPP Rev:C 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3121-21		Manufactured	No				Each	10.0000					
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Bolt



11.1.01 sl

Location	Loc Qty	Loc Code
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ST235	10	
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57376	1	
-------	---	--

61839	1	
-------	---	--

65096	8	
-------	---	--

D3121-241		Manufactured	No				Each	27.0000					
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Bearing Assembly



11.1.01 sl

Location	Loc Qty	Loc Code
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ST235B	27	
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65177	4	
-------	---	--

65178	23	
-------	----	--

D3137-3		Manufactured	No				Each	4.0000					
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Guide



11.1.01 sl D

Location	Loc Qty	Loc Code
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ST235B	4	
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63873	4	
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Picklist Print

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Work Order ID: 65658

Parent Item: D412-698-019

Parent Item Name: Bearing Overhaul

Start Date: 1/21/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

D3137-5

Manufactured No

Each 6.0000



Washer



11/12/10

Location

Loc Qty

Loc Code

ST235B

6

59045

1

65365

5

Each

27.0000

D3183-045

Manufactured No



Bearing Assembly



2 11/12/10

Location

Loc Qty

Loc Code

ST236

27

63989

27

Each

41.0000

MS24694-S101

Purchased

No



Screw



11/12/10

Location

Loc Qty

Loc Code

ST290A

41

110363

41

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Shop Packet Print

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6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

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Date: 08.05.01

